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RBH9928-12
Job Sheet 184101



Part No: RBH9928-12

Job Qty: 1 ea

Part Name: Tab Bender 12" Long



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/2/18

Job Tracking No:

Due Date: 11/12/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBH9928-12 Rev C IPP Rev A 17.11.23 New issue DP Verify DD/IPP Rev B 18.03.01 DWG update DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	11/12/18	11/12/18	0.00	0.00	Start Up Small Fab-2		DAS 30 9-89
110	Small Fab	1 pcs	11/12/18	11/12/18	0.00	1.00	Small Fab-9		Michel DAS 30 9-89
120	QC	1 pcs	11/12/18	11/12/18	0.00	0.00	QC5		MKD 9-89
130	Packaging	1 pcs	11/12/18	11/12/18	0.00	0.00	Packaging3		
140	QC21-SA	1 Ea	11/12/18	11/12/18	0.00	0.00	QC21		

Part Op 110 - Assemble as per DWG. Sheet 1
Descriptions:

DAS 21 DEC 21 2018
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
92356A247	Carriage Bolt	3 Ea (3 ea)	90-Start up Operation	5083965
96659A104	Washer	3 Ea (3 ea)	90-Start up Operation	5011316
KKT-11A	Knurled Knob	3 Ea (3 ea)	90-Start up Operation	5044356
RBH9928-12-3	Tab Bender	1 pcs (1 ea)	90-Start up Operation	5118859
RBH9928-12-5	Clamp	1 Ea (1 ea)	90-Start up Operation	5118713

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	92356A247	3	107	0
	96659A104	3	55	0
			47	0
			0	0
			0	0



Container No: S139764



Part: RBH9928-12

Job No: 184101

Serial No/Batch: S139764

Revision: C

Inspector:

Exp Date:

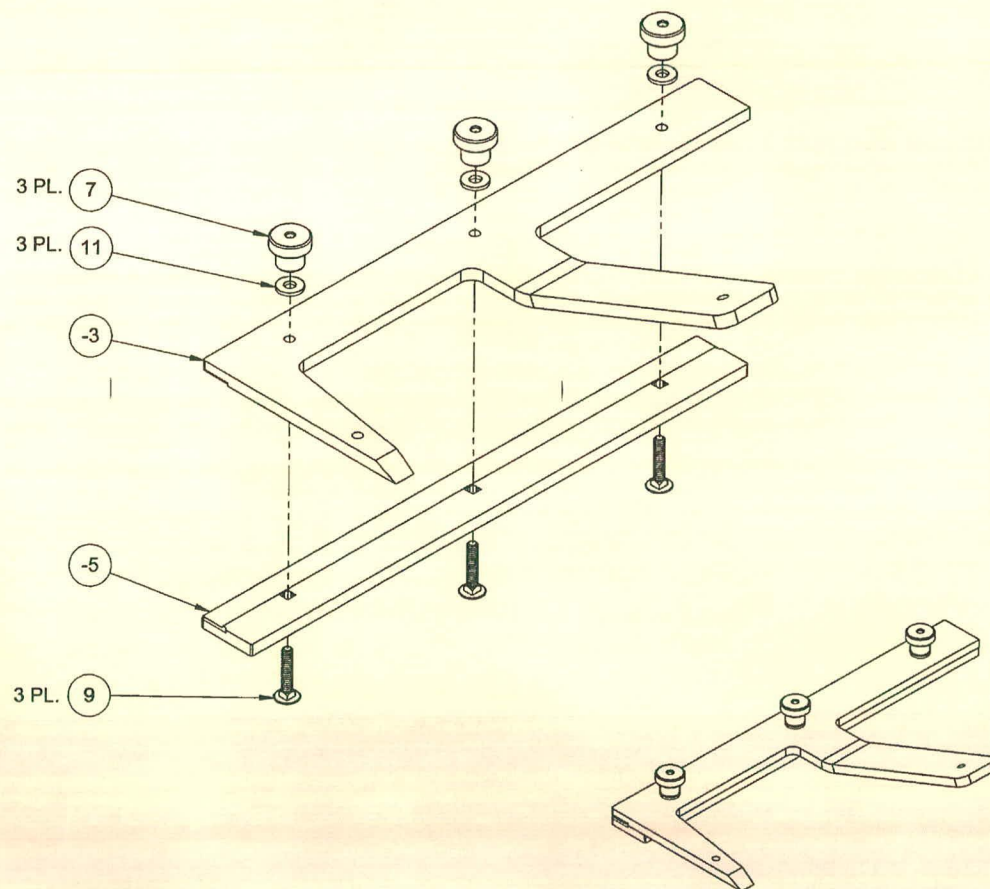
Instructions:

Date: 12/21/18

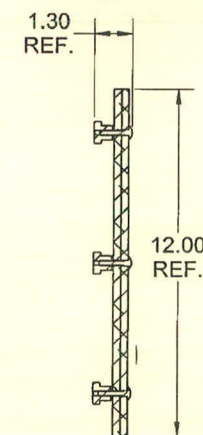
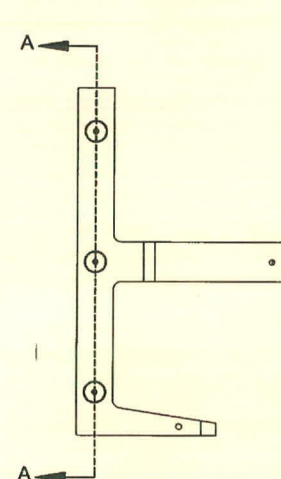
Plex 10/12/18 3:10 PM dart.logan.david

ITEM #	QTY	PART #	TITLE	PG
-3	1	RBH9928-12-3	TAB BENDER	2
-5	1	RBH9928-12-5	CLAMP	3
7	3	ESSENTRA #KKT-11A	FEMALE KNOB KNURLED	-
9	3	McMaster#92356A247	SQUARE NECK CARRIAGE BOLT #10-24 X 1" LG.	-
11	3	McMaster#96659A104	# 10 STAINLESS STEEL SAE FLAT WASHER	-

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
1	CHANGED CORNER RADIUS FROM .032 TO .063	-	5/14/07	-	-
2	LENGTHENED CORNER RADIUS FOMR .5 TO .625 (4X). AND ADDED NEW REVISION LOG	-	5/14/07	WP	DW
2A	CHANGED TITLE BLOCK & REVISION BLOCK	-	12/10/09	RJC	RW
C	BROACH DIMENSIONS CHANGED, TEMPLATE UPDATED	17-770	17.11.29	VM	WM



RBH9928-12 TAB BENDER 12" LONG WITH PLASTIC BLOCK



SECTION A-A

- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) SPEC: N/A
 - 5) BREAK ALL SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A

DART AEROSPACE Hawkesbury, Ontario, Canada			
TITLE TAB BENDER 12" LONG WITH PLASTIC BLOCK			
DWG NO. RBH9928-12		REV C	
DESIGN BY:	VM 11/29/2017	JOCK ±.005	FRACTIONS 5/16
DRAWN BY:	VM 11/29/2017	JOCK ±.01	ANGLES 5°
CHECKED:	WM 12/01/2017	JOCK ±.1	SURFACES = 125
MFG. APPR:	DD 12/01/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED	
APPROVED:	WM 12/01/2017	2. INTERPRET DIM AND TOL PER ASME Y14.3M-2009	
DATE:	11/29/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE:	NTS	WEIGHT:	N/A
		SHEET 1 OF 3	
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